

IN THE CLAIMS:

1. (currently amended) A first-side optical data storage disk comprising:

a single substrate having first and second principal surfaces;

a first metal/alloy layer overlying the first principal surface of the substrate;

a first transparent layer overlying the first metal/alloy layer; and

a second metal/alloy layer overlying the first transparent layer; the first-side optical data storage disk being distinguished from second-surface optical disks by the absence of an additional substrate overlaying the second metal/alloy layer having a thickness sufficient to defocus dust particles with respect to a laser beam reading either the first or second metal/alloy layer without passing through the single substrate.

2. (original) The first-side optical data storage disk of Claim 1 wherein said first principal surface of said substrate comprises premastered data which includes a series of pits and/or bumps, said first metal/alloy layer conforming to the shape of said pits and/or bumps.

3 (original) The first-side optical data storage disk of Claim 2 wherein the transmissivity of said second metal/alloy layer at the wavelength of said laser beam is greater than 10%.

4. (original) The first-side optical data storage disk of Claim 2 wherein said first metal/alloy layer contains a writeable area.

5. (original) The first-side optical data storage disk of Claim 1 wherein said first metal/alloy layer contains a writeable area.

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6. (original) The first-side optical data storage disk of Claim 5 wherein the transmissivity of said second metal/alloy layer at the wavelength of said laser beam is in the range of 25% to 50%.

7. (original) The first-side optical data storage disk of Claim 5 wherein said second metal/alloy layer contains a writeable area.

8. (original) The first-side optical data storage disk of Claim 1 wherein said second metal/alloy layer comprises premastered data which includes a series of pits and/or bumps.

9. (original) The first-side optical data storage disk of Claim 1 wherein said second metal/alloy layer contains a writeable area.

10. (original) The first-side optical data storage disk of Claim 1 wherein said first metal/alloy layer comprises aluminum.

11. (original) The first-side optical data storage disk of Claim 10 wherein said second metal/alloy layer comprises SbInSn.

12. (currently amended) The first-side optical data storage disk of Claim 1 comprising:
a third metal/alloy layer underlying said second principal surface of said single substrate;

a second transparent layer underlying said third metal/alloy layer, ~~the second transparent layer having a thickness of greater than 15 microns; and~~

a fourth metal/alloy layer underlying said second transparent layer, ~~and~~

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~~a second optical coupling layer overlying the fourth metal/alloy layer, wherein the thickness of the second optical coupling layer is substantially less than the thickness of the second transparent layer, the first-side optical disk having an absence of additional layers underlaying the second optical coating such that the second optical coupling layer functions to optically couple the fourth metal/alloy layer to the first-side optical disk's operating environment.~~

13. (original) The first-side optical data storage disk of Claim 12 wherein said second principal surface of said substrate comprises premastered data which includes a series of pits and/or bumps in said substrate, said third metal/alloy layer conforming to the shape of said pits and/or bumps.

14. (original) The first-side optical data storage disk of Claim 13 wherein said third metal/alloy layer contains a writeable area.

15. (original) The first-side optical data storage disk of Claim 12 wherein said second metal/alloy layer comprises premastered data which includes a series of pits and/or bumps.

16. (original) The first-side optical data storage disk of Claim 15 wherein said second metal/alloy layer contains a writeable area.

17. (original) The first-side optical data storage disk of Claim 13 wherein said second metal/alloy layer contains a writeable area.

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18. (currently amended) The first-side optical data storage disk of Claim 1 wherein said single substrate comprises polycarbonate.

19. (original) The first-side optical data storage disk of Claim 1 wherein said first transparent layer comprises a photopolymer resin.

20. (original) The first-side optical data storage disk of Claim 1 wherein said first transparent layer comprises a curable polymer.

21. (original) The first-side optical data storage disk of Claim 1 wherein said first transparent layer comprises a UV curable material.

22. (original) The first-side optical data storage disk of Claim 1 wherein said substrate has a thickness in the range of 200 to 1000 μm .

23. (original) The first-side optical data storage disk of Claim 22 wherein said substrate has a thickness of approximately 500 μm .

24. (original) The first-side optical data storage disk of Claim 1 wherein said first transparent layer has a thickness in the range of 15 to 200 μm .

25. (original) The first-side optical data storage disk of Claim 24 wherein said first transparent layer has a thickness of approximately 50 μm .

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26. (original) The first-side optical data storage disk of Claim 1 comprising a protective coating between said first metal/alloy layer and said first transparent layer.

27. (cancelled)

28. (cancelled)

29. (cancelled)

30. (original) The first-side optical data storage disk of Claim 1 wherein the reflectivity of said first and second metal/alloy layers at the wavelength of said laser beam is greater than 25%.

31. (original) The first-side optical data storage disk of Claim 1 wherein said disk is less than 50 mm in diameter.

32. (original) The first-side optical data storage disk of Claim 31 wherein said disk is at or below 32 mm in diameter.

33. (original) The first-side optical data storage disk of Claim 1 wherein said first metal/alloy layer is a read-only layer and said second metal/alloy layer comprises a writeable area, said writeable area comprising a code which permits access to a portion of data recorded on the first metal/alloy layer.

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34. (original) The first-side optical data storage disk of Claim 33 wherein said coded permits access to a portion of data recorded on the second metal/alloy layer.

35. (currently amended) A method of reading data comprising:

providing an first-side optical disk including:

a single substrate having first and second principal surfaces;

a first metal/alloy layer overlying the first principal surface of said substrate;

a first transparent layer overlying the first metal/alloy layer, the first transparent layer having a thickness of greater than 15 microns;

a second metal/alloy layer overlying the first transparent layer; the first-side optical data storage disk being distinguished from second-surface optical disks by the absence of an additional substrate overlaying the second metal/alloy layer having a thickness sufficient to defocus dust particles;

directing a laser beam from above the principal surface of the substrate towards the first and second metal/alloy layers such that the laser beam is partially reflected from and partially transmitted through the second metal/alloy layer:

detecting a first portion of the laser ~~beam~~ beam that is reflected from the first metal/alloy layer; and

detecting a second portion of the laser beam that is reflected from the second metal alloy layer.

Claims 36-57. (cancelled)

Claim 58 (new). The first-side optical data storage disk of claim 1, further comprising:

an optical coupling layer overlaying the second metal/alloy layer.